

3 in 1 Corner Rounder – Hole Punch

GENERAL INSTRUCTIONS

1. Slide the small 3" x 4" table into slot located at base of black punch unit. It is possible your press was shipped with this table already mounted.
2. Adjusting screw in front of table limits distance table tits into slot, regulating depth of notch and hole from edge of material.
3. Swing the handle to right side of table.
4. Insert corner of plate into opening of press, with corners of plate resting against "V" shape edges.

Notch Corner (Concave Radius)

1. To notch only, move small pin projecting from right side of punch unit, to rear of opening. Swing handle from right to left. Remove material and observe size of notch. If different size is desired, adjust screw as required.

Notch Corner and Punch Hole at the Same Time

1. To notch and punch hole in same operation proceed as above but move small pin to front of slot before swinging the handle from right to left.

Punch a Hole Only

1. To punch hole and not notch corner, loosen red knob screw to left of table & slide Small Table out slightly until arrow on left of punch unit is line with rear mark on left side of small table & retighten red knob screw. Insert plate and rotate handle right to left.
2. The small pin on right side of punch unit should be toward front of slot.

Punch a Hole Along the Edge of a Plate

1. To punch hole in any position along edge of plate remove Small Table and replace with 6" x 4" table. Screw with spring at front left is for setting hole distance from edge of the plate. Maximum distance of hole from edge is approximately 1/4".
2. To centre hole on 2" wide plate, set 2" graduation approximately on adjustable slide in line with right edge of table. Use left end of slide as guide and place material into punch unit. With small pin on right side of punch in forward position, swing handle from right to left.

Round Corners (Convex Radius)

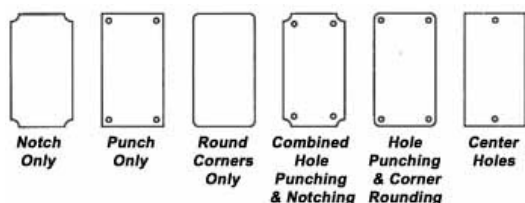
1. To round corners swing handle to left side position. Insert corner into top 'V' locator in opening above punch, swing handle from left side to right.

Specifications

Minimum corner (convex): 0.006", 1.5 mm.

Maximum corner (convex): 0.2", 5.0mm.

Hole size:) 0.12", 3 mm.



CAUTION

Do not exceed the following material thicknesses:

Aluminium: 0.030", 0.75 mm.

Brass: 0.025", 0.6 mm.

Steel: (Not Stainless) 0.020", 0.5 mm.

Plastic: 0.060", 1.5 mm.